

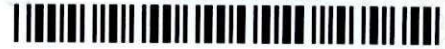


Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

Black Gloss

D4417-041
Job Sheet 177938



Part No: D4417-041

Job Qty: 1 ea

Part Name: Step Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 6/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEETS 3,4 IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC IPP REV:B 11.08.17 PER REV.B. DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/20/18	6/20/18	0.00	0.00	Start Up Large Fab-4		<i>DC 2018-05-25</i>
100	Large Fab	1 pcs	6/20/18	6/20/18	0.00	1.76	Large Fab 8		<i>DC 2018-05-25</i>
120	QC	1 pcs	6/20/18	6/20/18	0.00	0.00	QC5		<i>CPL</i>
130	HandFinish	1 pcs	6/20/18	6/20/18	0.00	0.36	HandFinish1		<i>BE 18-05-29</i>
140	QC	1 pcs	6/20/18	6/20/18	0.00	0.00	QC7-3		<i>BE</i>
150	Large Fab	1 pcs	6/20/18	6/20/18	0.00	1.76	Large Fab 2		<i>18-06-12</i>
160	QC	1 pcs	6/20/18	6/20/18	0.00	0.00	QC10		<i>18-06-12</i>
170	QC	1 pcs	6/20/18	6/20/18	0.00	0.00	QC5		<i>18-06-12</i>
180	Powdercoat	1 pcs	6/20/18	6/20/18	0.00	0.26	Powdercoat <i>Black Gloss</i>		<i>18-06-14</i>
190	HandFinish	1 pcs	6/20/18	6/20/18	0.00	0.36	HandFinish3		<i>18-06-25</i>
200	QC	1 pcs	6/20/18	6/20/18	0.00	0.00	QC3		<i>18-06-27</i>
210	Packaging	1 pcs	6/20/18	6/20/18	0.00	0.00	Packaging3-2		<i>18-06-27</i>
220	QC21-SA	1 Ea	6/20/18	6/20/18	0.00	0.00	QC21		<i>JUN 27 2018</i>

Part Op 100 - 1-Cut D2622 to 106"AS PER DWG 2-DRILL HOLES USING DT9765 3-CUT ENDS AT 45 DEG AS PER DWG
Descriptions: 150 - 1-SWAGE TUBES AS PER DWG 2-Weld cap per dwg D4417 3-grind flush
180 - 1-Touch up alodine
220 - 4- OPEN HOLES AT 0.508" AS PER DWG

M134839. START: 10:35. OUT: 300° FINISH: 11:05.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	1 Ea (1 ea)	90-Start up Operation	<i>5046116</i>
D2734	Step End Plate	2 Ea (2 ea)	150-Large Fab	<i>5063695</i>
D4425-1	Step Spacer	2 Ea (2 ea)	150-Large Fab	<i>146024</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	1	145	0
150-Large Fab	D2734	2	40	0
	D4425-1	2	8	0

Part Specifications

DART
AEROSPACE

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Container No: S074377



Part: D4417-041

Job No: 177938

Serial No/Batch: S074377

Revision:

Inspector:

Date: 05/25/18

2018
PS
100-02

2018-05-25

100-02